



NECURON[®] K8

Technical Data Sheet

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2-component-adhesive, epoxy based for NECURON[®]-modelling materials

Mixture ratio A to B: 1 to 1

Colour: colourless transparent

Processing:

Pot life: approx. 10 minutes for 100g mixtures

Curing time: approx. 4-6 hours at 20 °C

Before use separate components must be stirred well to ensure homogeneity without sediment. Weigh components and mix thoroughly. The mixing process must not exceed 2 minutes.

If fillers are added components A and B have to be mixed before stirring the fillers (grease-free and dry) into the mixture.

Surfaces must be clean and free of dust, apply thinly and evenly.

Subsequent processing: Possible after a day, final hardening is achieved within approx. 7days

Efficiency: 2 kg units (1 kg component A und 1 kg component B) for gluing approx. 8 boards

Storage: up to 1 year in well closed containers and a dry environment at a temperature of 18°C to 25°C - preferably in original packs.

Delivery: packing unit:
1.0 kg component A
1.0 kg component B